

# INDUSTRY

---

# COLLECTION



Wayne Tile  
Company

[waynetile.com](http://waynetile.com)



COAL



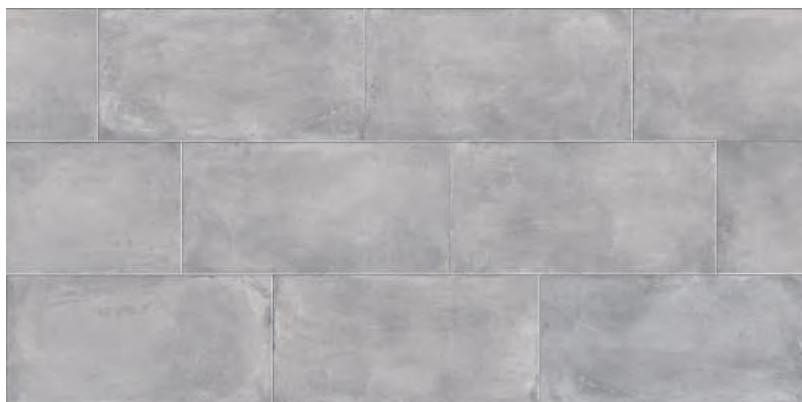
ASH



CHALK

# Industry

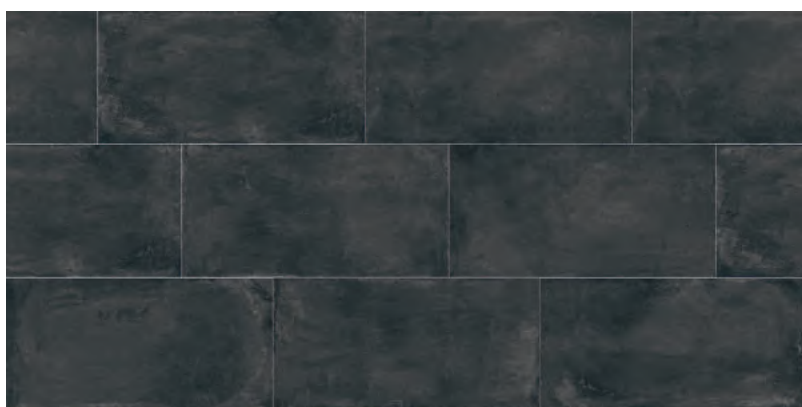
## Available Items



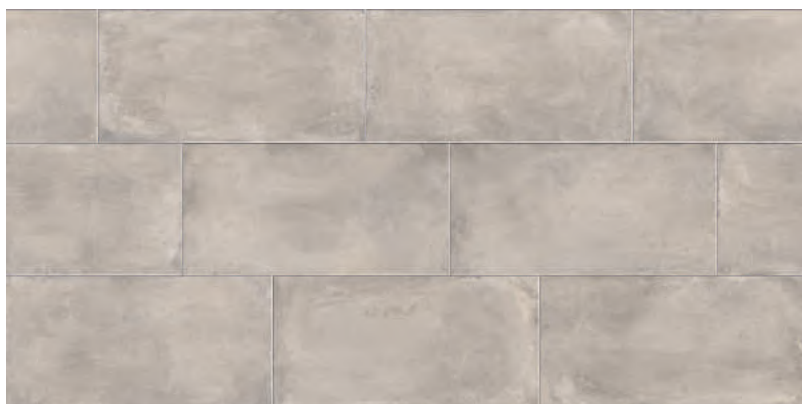
Ash 12x24  
Field 24x24  
Field 2x2  
Mosaic



Chalk  
12x24 Field  
24x24 Field  
2x2 Mosaic



Coal 12x24  
Field 24x24  
Field 2x2  
Mosaic















Greige  
12x24 Field  
24x24 Field  
2x2 Mosaic

# Industry

## Technical Data

/ +ONE

### 10,00 mm / COLOURED BODY PORCELAIN STONEWARE

	Reference standard E.N. 14411-ISO 13006 . Appendix G. Group Bla. GL	Test method	Reference value	Declared value
	Chemical resistance	ASTM-650	A tile sample is placed in continuous contact with a variety of chemicals for 24 hours. No sample must show visible defects.	NOT AFFECTED
	Resistance to freeze	ASTM-C1026	A tile sample is subjected to repeated processes of freezing and thawing. Sample must show no visible defects.	RESISTANT
	Surface abrasion	ASTM-C1027	-	IV
	Stain Resistance	ASTM-C1378	Surfaces are exposed to staining agents for 24 hours followed by four cleaning procedures. Results are recorded post cleaning.	NOT AFFECTED
	Water absorption	ASTM-C373	≤0.5%	MEETS REQUIREMENT
	Breaking strength	ASTM-C648	≥250 lb/ft <sup>2</sup>	≥400 lb/ft <sup>2</sup>
	≥0.42% wet	ANSI-A326.3	≥0.42% wet	≥ 0.42% wet
	Wedging	ASTM-C502	± 0.25% or ± 0.03 in	≥ ± 0.25%
	Thickness	ASTM-C499	Range: ± 0.04 in	≤ 0.04 in
	Warpage diagonal (pressed)	ASTM-C485	Warpage ± 0.5% or ± 0.07 in	≥ ± 0.5%
	Warpage diagonal (rectified)	ASTM-C485	Warpage ± 0.4% or ± 0.07 in	≥ ± 0.4%
	Warpage edge (pressed)	ASTM-C485	Warpage ± 0.5% or ± 0.07 in	≥ ± 0.5%



Warpage edge (rectified)

ASTM-C485

Warpage  $\pm 0.4\%$  or  $\pm 0.05$  in

$\geq \pm 0.4\%$

**Notes:**

**RESISTANT FOR THE HOUSE** - The product is water-resistant: it stops liquids, body oils, acidic and staining substances from penetrating the tiles. It resists scratches, scuffs and gauges better than any other floor covering. It does not absorb fumes, odors or smoke. It doesn't discolor or fade when exposed to sunlight, or other natural elements. It is completely fire proof. It resists burns and doesn't feed a fire. Its high resistance to abrasive dirt and grime makes it suitable even for heavy-traffic areas of the house such as hallways, entrances, foyers and walkways. | **FROST RESISTANT** - Exceeding the ADA standard requirements, the Milestone product can also be used for outside applications. It stands up to abrupt temperature changes and freezing-thaw cycles. When properly installed according to ANSI A137.1. It's strong enough to be used in exterior applications even in frigid climates. Proper consideration must be given to the anti-slip requirements of the area to be tiled. | **ANTI-SLIP** - The testing conducted on our finished product will guarantee that all of our tiles will have an anti-slip surface so they may be used with total confidence in kitchen and bath applications. The Milestone product is perfect for both home and commercial interiors, such as restaurants, offices, retail stores, etc. Its anti-slip properties provide a safe walking surface in both wet and dry conditions, according to the Americans with Disabilities Act. | **HYGIENE/SANITATION & EASY CLEANING** - The Milestone product doesn't absorb odors or bacteria of any kind. It's easy to clean with a damp sponge, mop, or cloth. For a more intense cleaning, simply use a mild solution of water and a common household detergent. Regular cleaning will stop the growth of germs and bacteria in damp areas.

Due to the inherent nature of fired porcelain tile, it is important to note that the coefficient of friction may vary within and between product runs.


Copyright © 2013 Florim S.p.A. SB a socio unico.  
Sede Legale: Via Canaletto 24, 41042 Fiorano Modenese.  
Reg. Imprese di Modena Nr. 01265320364.  
Capitale Sociale i.v. Euro 50.000.000 PIV/CF 01265320364

# Industry

/ +ONE

## 20,00 mm / COLOURED BODY PORCELAIN STONEWARE

	Reference standard E.N. 14411-ISO 13006 . Appendix G. Group BIa. GL	Test method	Reference value	Declared value
	Chemical resistance	ASTM-650	A tile sample is placed in continuous contact with a variety of chemicals for 24 hours. No sample must show visible defects.	NOT AFFECTED
	Resistance to freeze	ASTM-C1026	A tile sample is subjected to repeated processes of freezing and thawing. Sample must show no visible defects.	RESISTANT
	Surface abrasion	ASTM-C1027	-	IV
	Stain Resistance	ASTM-C1378	Surfaces are exposed to staining agents for 24 hours followed by four cleaning procedures. Results are recorded post cleaning.	NOT AFFECTED
	Water absorption	ASTM-C373	$\leq 0.5\%$	MEETS REQUIREMENT
	Breaking strength	ASTM-C648	$\geq 250$ lb/ft <sup>2</sup>	$\geq 400$ lb/ft <sup>2</sup>
	$\geq 0.42\%$ wet	ANSI-A326.3	$\geq 0.42\%$ wet	$\geq 0.42\%$ wet
	Wedging	ASTM-C502	$\pm 0.25\%$ or $\pm 0.03$ in	$\geq \pm 0.25\%$

	Thickness	ASTM-C499	Range: $\pm 0.04$ in	$\leq 0.04$ in
	Warpage diagonal (pressed)	ASTM-C485	Warpage $\pm 0.5\%$ or $\pm 0.07$ in	$\geq \pm 0.5\%$
	Warpage diagonal (rectified)	ASTM-C485	Warpage $\pm 0.4\%$ or $\pm 0.07$ in	$\geq \pm 0.4\%$
	Warpage edge (pressed)	ASTM-C485	Warpage $\pm 0.5\%$ or $\pm 0.07$ in	$\geq \pm 0.5\%$
	Warpage edge (rectified)	ASTM-C485	Warpage $\pm 0.4\%$ or $\pm 0.05$ in	$\geq \pm 0.4\%$

#### Notes:

**RESISTANT FOR THE HOUSE** - The product is water-resistant: it stops liquids, body oils, acidic and staining substances from penetrating the tiles. It resists scratches, scuffs and gauges better than any other floor covering. It does not absorb fumes, odors or smoke. It doesn't discolor or fade when exposed to sunlight, or other natural elements. It is completely fire proof. It resists burns and doesn't feed a fire. Its high resistance to abrasive dirt and grime makes it suitable even for heavy-traffic areas of the house such as hallways, entrances, foyers and walkways. | **FROST RESISTANT** - Exceeding the ADA standard requirements, the Milestone product can also be used for outside applications. It stands up to abrupt temperature changes and freezing-thaw cycles. When properly installed according to ANSI A137.1. It's strong enough to be used in exterior applications even in frigid climates. Proper consideration must be given to the anti-slip requirements of the area to be tiled. | **ANTI-SLIP** - The testing conducted on our finished product will guarantee that all of our tiles will have an anti-slip surface so they may be used with total confidence in kitchen and bath applications. The Milestone product is perfect for both home and commercial interiors, such as restaurants, offices, retail stores, etc. Its anti-slip properties provide a safe walking surface in both wet and dry conditions, according to the Americans with Disabilities Act. | **HYGIENE/SANATATION & EASY CLEANING** - The Milestone product doesn't absorb odors or bacteria of any kind. It's easy to clean with a damp sponge, mop, or cloth. For a more intense cleaning, simply use a mild solution of water and a common household detergent. Regular cleaning will stop the growth of germs and bacteria in damp areas.

Due to the inherent nature of fired porcelain tile, it is important to note that the coefficient of friction may vary within and between product runs.